

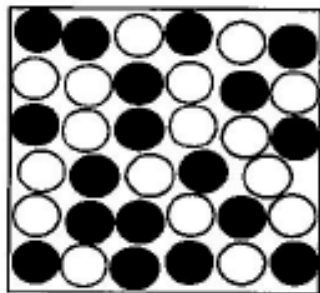


دانشگاه صنعتی اصفهان

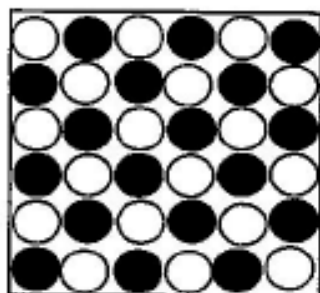
# صنایع لبنی تکمیلی

دکتر علی نصیرپور

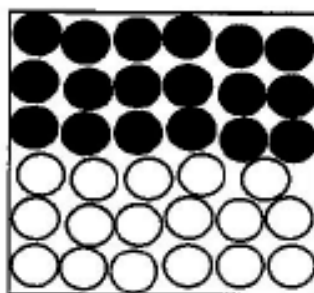
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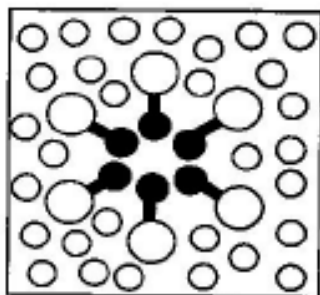
Regular  
Solution



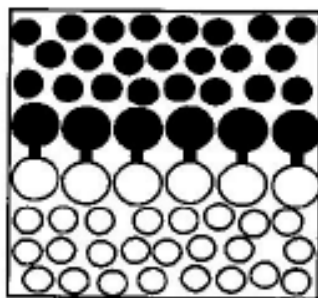
Ordered  
Mixture



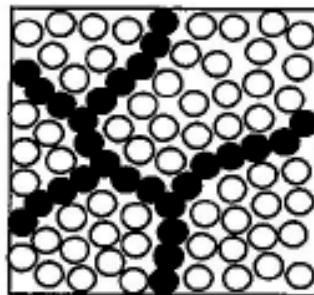
Immiscible  
Liquids



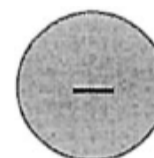
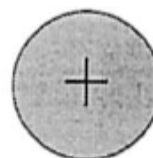
Molecular  
Aggregate



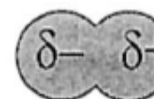
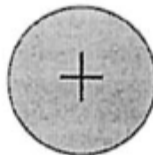
Adsorption  
to interface



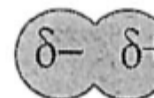
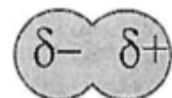
Molecular  
Network



Ion-ion



Ion-dipole



Dipole-dipole

Schematic representation of the most important types of intermolecular electrostatic interactions that arise between molecules

The molecules in food emulsions may adopt a variety of different structural arrangements depending on the nature of their interactions with their neighbors

**TABLE 2.1**

**Parameters Needed to Calculate the Interaction Pair Potential for Ion–Ion, Ion–Dipole, and Dipole–Dipole Electrostatic Interactions Using Equation 2.1 (see also Figure 2.3a)**

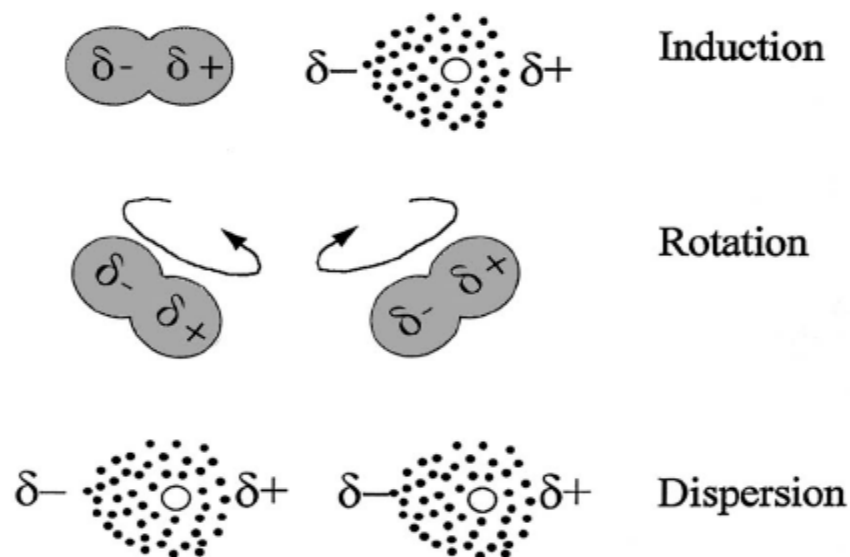
Interaction type	Example	$Q_1Q_2$	$n$
Ion–ion	Na <sup>+</sup> Cl <sup>-</sup>	$(z_1e)(z_2e)$	1
Ion–dipole	Na <sup>+</sup> H <sub>2</sub> O	$(z_1e)\mu_2 \cos \phi$	2
Dipole–dipole	H <sub>2</sub> O H <sub>2</sub> O	$\mu_1\mu_2f(\phi)$	3

*Note:*  $z$  is the valence,  $\mu$  is the dipole moment,  $e$  is the electronic charge, and  $\phi$  is the angle between the charges.

**TABLE 2.2**

**Compilation of Molecular Properties of Some Common Liquids and Solutes Needed to Calculate Intermolecular Interactions**

Static Relative Dielectric Constants ( $\epsilon_R$ )			
Water	78.5	Chloroform	4.8
Ethylene glycol	40.7	Edible oils	2.5
Methanol	32.6	Carbon tetrachloride	2.2
Ethanol	24.3	Liquid paraffin	2.2
Acetone	20.7	Dodecane	2.0
Propanol	20.2	Hexane	1.9
Acetic acid	6.2	Air	1.0



**FIGURE 2.4** Schematic representation of van der Waals intermolecular interactions which involve either the electronic or orientational polarization of molecules.

#### Molecular Diameters, Polarizabilities, and Dipole Moments

Molecule type	$\sigma$ (nm)	$\alpha/4\pi\epsilon_0$ ( $\times 10^{-30}$ m <sup>3</sup> )	$\mu$ (D <sup>a</sup> )
H <sub>2</sub> O	0.28	1.48	1.85
CH <sub>4</sub>	0.40	2.60	0
HCl	0.36	2.63	1.08
CH <sub>3</sub> Cl	0.43	4.56	1.87
CCl <sub>4</sub>	0.55	10.5	0
NH <sub>3</sub>	0.36	2.26	1.47
Methanol	0.42	3.2	1.69
Ethanol	<sup>b</sup>	5.2	1.69
Acetone	<sup>b</sup>	6.4	2.85
Benzene	0.53	10.4	0

<sup>a</sup>  $D = 3.336 \times 10^{-30}$  C m.

<sup>b</sup> Cannot be treated as spheres.

TABLE 2.3

### Approximate Bond Strengths for Some of the Most Important Types of Molecular Interactions That Occur in Foods at Room Temperature

Type of interaction	In vacuum		In water	
	$w(s^*)$ (kJ mol <sup>-1</sup> )	$w(s^*)$ (RT)	$w(s^*)$ (kJ mol <sup>-1</sup> )	$w(s^*)$ (RT)
<b>Covalent bonds</b>				
C–O	340	140		
C–C	360	140		
C–H	430	170		
O–H	460	180		
C=C	600	240		
C≡N	870	350		
<b>Electrostatic ion–ion</b>				
Na <sup>+</sup> Cl <sup>-</sup>	500	200	6.3	2.5
Mg <sup>2+</sup> Cl <sup>-</sup>	1100	460	14.1	5.7
Al <sup>3+</sup> Cl <sup>-</sup>	1800	730	22.5	9.1
<b>Ion–dipole</b>				
Na <sup>+</sup> H <sub>2</sub> O	97	39	1.2	0.5
Mg <sup>2+</sup> H <sub>2</sub> O	255	103	3.2	1.3
Al <sup>3+</sup> H <sub>2</sub> O	445	180	5.6	2.3
<b>Dipole–dipole</b>				
H <sub>2</sub> O H <sub>2</sub> O	38	15	0.5	0.2
<b>Ion polarization</b>				
Na <sup>+</sup> CH <sub>4</sub>	24	10		
<b>van der Waals</b>				
CH <sub>4</sub> CH <sub>4</sub>	1.5	0.60		
C <sub>6</sub> H <sub>14</sub> C <sub>6</sub> H <sub>14</sub>	7.4	3.0		
C <sub>12</sub> H <sub>26</sub> C <sub>12</sub> H <sub>26</sub>	14.3	5.7		
C <sub>18</sub> H <sub>38</sub> C <sub>18</sub> H <sub>38</sub>	21.2	6.1		
CH <sub>4</sub> H <sub>2</sub> O	2.6	0.7		
H <sub>2</sub> O H <sub>2</sub> O	17.3	6.9		

*Note:* All dipole interactions assuming that the molecules are aligned so they get maximum attraction. van der Waals forces calculated from Israelachvili (1992) assuming that  $w(s^*)$  is approximately equal to the cohesive energy over 6.